Revision: 05.11.2009

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1 Identification of the substance/preparation and of the company/undertaking

- · Product details
- · Trade name: Power Bond 1K
- · Application of the substance / the preparation Adhesive and sealant
- · Manufacturer/Supplier:

Voelkel Industrie Produkte GmbH

Lohenstrasse 11

D - 82166 Graefelfing

· Further information obtainable from:

Telefon: +49 (0)89 89558090 e-mail: info@vip-gmbh.com www.vip-gmbh.com

2 Hazards identification

- · Hazard description: Not applicable.
- · Information concerning particular hazards for human and environment:

The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

Classification system:

The classification is according to the latest editions of the EU-lists, and extended by company and literature data.

GHS label elements

Contains N-(3-(trimethoxysilyl)propyl)ethylenediamine. May produce an allergic reaction.

3 Composition/information on ingredients

- · Chemical characterization
- · Description: Sealant and adhesive based on MS-hybrid-polymer
- · Dangerous components: n.a.
- · Additional information: n.a.

4 First aid measures

- · General information: No special measures required.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Wash with plenty of water or water and soap. In cases of sickness seek medical advice (show label if possible).

After eye contact:

Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.

After swallowing:

Drink plenty of water. Seek medical advice immediately and show the label or packaging.

5 Fire-fighting measures

· Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam. Use fire extinguishing methods suitable to surrounding conditions.

• Special hazards caused by the substance, its products of combustion or resulting gases: Formation of toxic gases is possible during heating or in case of fire.

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· Protective equipment:

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Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- · Person-related safety precautions: Ensure adequate ventilation
- · Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.
- Measures for cleaning/collecting:

Pick up mechanically.

Dispose contaminated material as waste according to item 13.

· Additional information: No dangerous substances are released.

7 Handling and storage

- · Handling:
- · Information for safe handling: Observe the general safety regulations when handling chemicals.
- Information about fire and explosion protection:

Apply general precautions to prevent fire hazard.

- Storage
- Requirements to be met by storerooms and receptacles:

Store product only in tightly closed original containers.

- · Information about storage in one common storage facility: Store away from foodstuffs.
- · Further information about storage conditions:

Store product in a cool, dry and well-ventilated areas.

8 Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- · Additional information: The lists valid during the making were used as basis.
- · Personal protective equipment:
- General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Do not eat, drink, smoke or sniff while working.

- · Respiratory protection: Not necessary if room is well-ventilated.
- **Protection of hands:** Preventive skin protection by use of skin-protecting agents is recommended.
- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · Eye protection: Safety glasses recommended.
- · Body protection: Light weight protective clothing recommended.

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9 Physical and chemical properties

· General Information

Form: Pastv

Colour: According to product specification

Odour: Characteristic

· Change in condition

Melting point/Melting range: Undetermined. Boiling point/Boiling range: Undetermined.

· Flash point: Undertermined.

· **Self-igniting:** Product is not selfigniting.

• **Danger of explosion:** Product does not present an explosion hazard.

· Density at 20°C: ca. 1,5 g/cm³

· Solubility in / Miscibility with

water: Insoluble.

· Solvent content:

Organic solvents: 0,0 %

10 Stability and reactivity

· Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

- · Materials to be avoided: Avoid contact with other chemicals.
- Dangerous reactions No dangerous reactions known.
- · Dangerous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · Acute toxicity:
- · Primary irritant effect:
- on the skin: No irritant effect know.
- · on the eye: No irritating effect know.
- · Sensitization: No sensitizing effects known.
- Additional toxicological information:

The product is not subject to classification according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version.

When used and handled according to specifications, the product does not have any harmful effects to our experience and the information provided to us.

12 Ecological information

- · Information about elimination (persistence and degradability): Not easily biodegradable
- · General notes:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

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13 Disposal considerations

- · Product:
- Recommendation

On the basis of the necessary technical regulations and after consultation with the disposal agent and the relevant authorities, can be disposed of with domestic waste or incinerated with domestic waste.

· European waste catalogue	
	waste adhesives and sealants other than those mentioned in 08 04 09
15 01 01	paper and cardboard packaging
15 01 02	plastic packaging

- Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

- · Land transport ADR/RID (cross-border)
- ADR/RID class:
- · Maritime transport IMDG:
- · IMDG Class:
- · Marine pollutant: No
- · Air transport ICAO-TI and IATA-DGR:
- · ICAO/IATA Class: -
- UN "Model Regulation": -

15 Regulatory information

· Labelling according to EU guidelines:

Observe the general safety regulations when handling chemicals.

The product is not subject to identification regulations under EU Directives and the Ordinance on Hazardous Materials (German GefStoffV).

· Special labelling of certain preparations:

Contains N-(3-(trimethoxysilyl)propyl)ethylenediamine. May produce an allergic reaction.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

IATA-DGR: Dangerous Goods Regulations by the "International Air Transport Association" (IATA)

ICAO: International Civil Aviation Organization

ICAO-TI: Technical Instructions by the "International Civil Aviation Organization" (ICAO)

GHS: Globally Harmonized System of Classification and Labelling of Chemicals